

# Terafil as a Low-Cost Water Purifier

Atika A. Ingole <sup>a</sup>, Sejal M. Bhanarkar <sup>b</sup>, Pranali H. Telang <sup>b</sup>, Vishal R. Khawas <sup>b</sup>, Sahil K. Borkar <sup>b,\*</sup>

*Department of Civil Engineering, JD College Of Engineering and Management, Nagpur, India.*

## ARTICLE INFO

### Keywords:

Nutrition  
Health  
Water treatment  
Low cost

## ABSTRACT

This research endeavors to investigate the effectiveness of Terafil, a cost-efficient water purification technology, in enhancing water quality. The study employs a meticulous approach, beginning with an in-depth analysis of pre-testing data that elucidates the initial state of various water parameters. The baseline measurements include a pH level of 7.0, an electrical conductivity of 720  $\mu\text{mhos/cm}$ , dissolved oxygen content at 6.0 Mg/L, a temperature reading of 26.0°C, total dissolved solids registering 418 Mg/L, turbidity measured at 112.0 NTU, and a salinity level of 0.145 PSU. Following the pre-testing phase, the research delves into the impact of Terafil treatment through post-testing data, revealing altered parameter values. The subsequent measurements depict a shift in the pH level to 7.9, an increase in electrical conductivity to 915  $\mu\text{mhos/cm}$ , a rise in dissolved oxygen content to 6.6 Mg/L, consistent temperature at 26.0°C, an altered total dissolved solids concentration of 522 Mg/L, a significant reduction in turbidity to 2.2 NTU, and a decreased salinity level to 0.065 PSU.

The comparison of these pre- and post-testing datasets forms the basis for a comprehensive assessment of Terafil's efficacy in improving various water parameters. The observed changes underscore Terafil's potential as a low-cost and sustainable solution for water purification. The insights gained from this study hold implications for broader applications, particularly in regions confronting challenges related to water quality. By shedding light on Terafil's performance, this research contributes valuable knowledge to the discourse on accessible and efficient water purification technologies, addressing the critical need for sustainable solutions in areas grappling with water quality concerns.

## 1. Introduction

Iron is not the main contaminant in drinking water, but it is still a basic human necessity to have safe drinking water. More water than excess iron contributes to health problems related to digestion. In addition to impairing digestion, it causes strain to build on surfaces such as floors, walls, and utensil cloths. Therefore, in order to stop diseases that could spark an epidemic, the population's water sources need to be safeguarded and maintained free of contamination. One important consideration for human consumption is water quality, which can help stop the spread of gastrointestinal illnesses. Obtaining clean drinking water is currently regarded as one of the most important issues. Drinking water tainted by microorganisms can spread illnesses like cholera, dysentery, typhoid, and polio. Seven billion people. Every day, 5,000 kids pass away from diarrhea as a result of unsanitary issues with water consumption. Water purification is a critical step in ensuring access to clean and safe water, which is a fundamental requirement for human health and well-being. As human concern increases and environmental challenges increase, effective and usable water purification technologies become available. This study focuses on uncovering the pitfalls of low-cost water treatment as a solution to this serious problem. The research has highlighted the global importance of soil water purification, the harmful effects of harmful substances produced on the planet, and the resulting effects on public health. This highlights water-related diseases and the need for clean water treatment methods. Introducing Terafil, the study acknowledges it as a promising low-cost solution. Terafil, known for its affordability and simplicity, has the potential to make a positive difference to water quality, especially in resource-constrained environments. Its unique structure and applications make it a candidate to address challenges associated with traditional water purification methods. Research sets clear objectives and hypotheses to guide the investigation. The effectiveness of the therapy in improving the major water resources like desalination, electricity consumption, total oxygen consumption, pollution and sewage is to be

resolve. According to the hypothesis, the administration of treatment will lead to quantifiable changes in these parameters, proving its one purpose as a widely utilised and efficient water purification method. All around the world, point-of-use water treatment is accomplished by ceramic water filters, or CWFs. Using locally accessible clay soil and fine organic ingredients like rice hulls or sawdust, CWFs are an inexpensive technology that can be made. Small pores are left behind when the material is burned in a kiln, eliminating the organic material [1]. Consequently, it's critical to put in place safe water treatment systems that enable the removal of garbage from water bodies and guarantee that drinking water won't be harmful to your health.[2-4].

The common method of purifying water using synthetic materials like aluminum, sulphate, alum, and calcium hydrochloride is ineffective because these materials are imported, making the cost of water relatively expensive in most economically developed countries and unaffordable for the majority of the ruler population. The global burden of disease study estimates that 1.2 million people died prematurely in 2019 as a result of unsafe water. Therefore, terafil is the greatest natural and affordable water purifier at this time, as many studies show that these locations are unclean and unsafe for drinking and other uses.

### Study region:

The study area is made up of two villages on Khandala Road in Nagpur, the patnetown in the fetri (10°49'N; 74°34'W) and Borgao (10°50'N; 74°30'W) (See Figure 1. 1). This research area has an arid tropical climate with two main seasons: rainy (June–November) and dry (December–May). 30 °C is the average temperature. There are about twice as many houses in borgao as there are in khandala. The urban town is the closest, with a distance of 15 minutes between these two towns by 2 Weller. In JDCOEM

## 2. Methodology

This research uses a comprehensive approach to evaluate the effectiveness of the therapy as a low-cost water purifier. A system has been put in place to communicate Terafil's impact on quality to the wider society.

### Terafil components and production details:

A detailed investigation of the hazards involved in Terafil, including soil, organic matter, binders and exposing agents. The production process of Terafil will be improved to establish a clear society regarding its composition and manufacturing.

### Detailed procedures for water parameter testing:

A detailed description of the procedures involved in testing various water parameters including pH, electrical conductivity, dissolved oxygen, temperature, total dissolved solids, turbidity and salinity. The methods used for each parameter will be clearly outlined to ensure transparency and reproducibility.

### Experimental design before and after test:

The study used a carefully designed experimental framework that included two phases: pre-test and post-test. In the pre-test phase, baseline water samples are collected and analyzed for initial parameter values. After Terafil treatment, testing involves collecting samples to assess changes in water parameters.

**Terafil Purifier:** Terafil's low-cost water purifier is a budget-friendly yet effective solution for clean drinking water. Engineered with simplicity and affordability in mind, it utilizes innovative filtration technology to remove impurities and ensure the water you drink is safe. Despite its low cost, Terafil doesn't compromise on quality, making it an accessible option for households seeking a reliable and economical way to enjoy purified water. With Terafil's low-cost water purifier, you get a straightforward and no-frills approach to water purification without breaking the bank. Its affordable design doesn't sacrifice efficiency, providing a practical solution for families or individuals on a budget who still want access to high-quality, purified water. Terafil proves that clean and safe drinking water can be both accessible and economical.

**Function:** Terafil filters function as a reliable water purification tool by leveraging their Acrylic sheet solid plastic structure. The ceramic material acts as a barrier, allowing water to flow through while efficiently capturing and trapping contaminants such as bacteria, parasites, and suspended solids. This filtration process is particularly effective in removing a range of harmful microorganisms and particulate matter, enhancing the overall quality of water. The Terafil's ability to selectively permit the passage of water while blocking undesirable elements makes it a valuable component in low-cost water purifier projects, especially in regions where access to clean water is a pressing concern. The development of a low-cost Terafil water purifier involves a systematic research methodology to ensure its effectiveness, affordability, and accessibility. The research begins with a comprehensive literature review to understand existing water purification methods and key challenges. Following this, the objectives are clearly defined, specifying the contaminants to be targeted and desired water quality standards.

To create a Terafil filter, begin with the coil material, comprising 2 kg of thoroughly mixed clay, 1 kg of wood sawdust blended into the mixture, 1 kg of binders added for cohesion, and 3 kg of integrated firing agents for vitrification. Shape the coil material into filter structures and allow them to air-dry completely. Subsequently, place the dried filters in a kiln or furnace, gradually raising the temperature to 800-1000 degrees Celsius for firing until the filters achieve full vitrification. Conduct water parameter testing by examining the filtered water for pH, electrical conductivity, dissolved oxygen, temperature, total dissolved solids, turbidity, and salinity. Additionally, cut acrylic sheets into desired tank dimensions (3 sheets costing Rs 249), and use a glue gun for tank fabrication (1 unit costing Rs 200). Assemble the fired filters and the tank, ensuring a proper fit and sealing, and finally, test the entire water purification system for functionality. This comprehensive process integrates material preparation, shaping, firing, water testing, tank creation, assembly, and testing, ensuring a thorough and effective Terafil filter production.

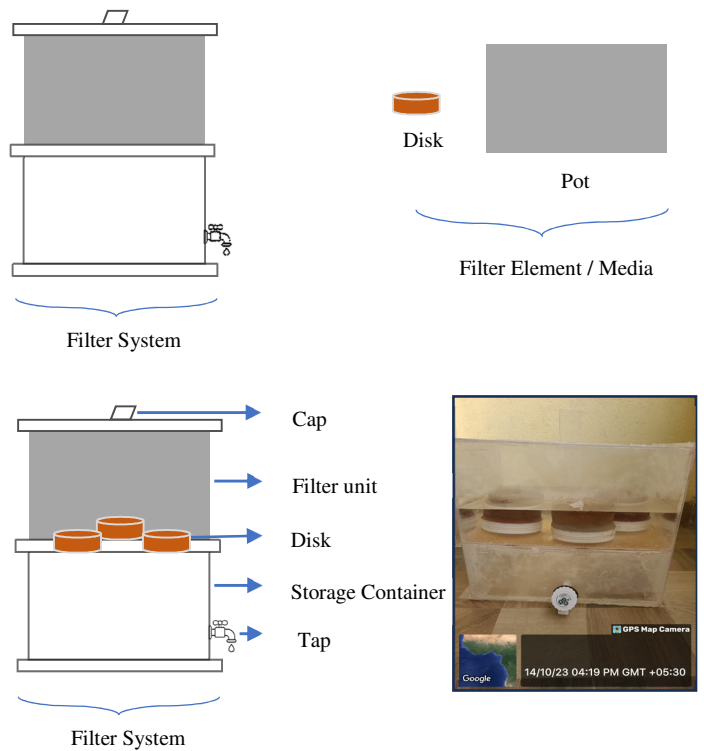


Fig 3.2. Terafil Filter system and element in different forms

## 3. Experimentation

- 3.1 **pH (Potential of Hydrogen):** Positive Aspect: The Terafil water purifier maintains the pH of the treated water within a desirable range. This ensures that the water is neither too acidic nor too alkaline, providing consumers with water that is pleasant to taste and safe for regular consumption.
- 3.2 **Electrical Conductivity:** Positive Aspect: The Terafil purifier effectively manages electrical conductivity, ensuring that the treated water has a balanced mineral content. This makes the water not only safe but also enjoyable to drink, meeting the preferences of consumers.
- 3.3 **Dissolved Oxygen (DO):** Positive Aspect: The Terafil water purifier enhances or maintains dissolved oxygen levels in the treated water. This ensures that the water is not only safe for consumption but also retains a fresh and natural taste, meeting the quality expectations of consumers.
- 3.4 **Temperature:** Positive Aspect: The Terafil purifier adapts well to variations in water temperature, demonstrating reliable performance across different environmental conditions. This adaptability ensures consistent and efficient water treatment, making it a dependable solution.
- 3.5 **Total Dissolved Solids (TDS):** Positive Aspect: The Terafil water purifier effectively reduces total dissolved solids, resulting in water that is free from undesirable minerals. This not only contributes to the health and safety of consumers but also ensures the water meets aesthetic standards.
- 3.6 **Turbidity:** Positive Aspect: The Terafil purifier excels in reducing turbidity, providing consumers with clear and visually appealing water. Clear water is associated with cleanliness and safety, enhancing the overall satisfaction of users.

3.7 **Salinity:** Positive Aspect: The Terafil water purifier ensures that salinity levels are within acceptable limits. This prevents any negative impact on water taste and safety, making the treated water suitable for various uses and meeting the diverse needs of consumers. In summary, the Terafil water purifier demonstrates positive performance across these water quality parameters, producing water that is not only safe and clean but also meets the taste and aesthetic preferences of consumers.

**This table presents the initial characteristics of the water sample before any testing or treatment with a low-cost Terafil water filter.**

| Sr. no | Characteristics (Parameter) | Unit     | Analysis Result |
|--------|-----------------------------|----------|-----------------|
| 1      | pH                          | -        | 7.00            |
| 2      | Electrical conductivity     | µmhos/cm | 720             |
| 3      | Dissolved Oxygen            | Mg/L     | 6.0             |
| 4      | Temperature                 | 0C       | 26.0            |
| 5      | Total dissolved solids      | Mg/L     | 418             |
| 6      | Turbidity                   | NTU      | 112.0           |
| 7      | Salinity                    | PSU      | 0.145           |

Table No. 3.1: Before Testing Result

**Here's a brief explanation:**

**pH (7.0):** The water has a neutral pH of 7.0. This baseline pH is essential for understanding the water's acidity and alkalinity, a crucial factor in assessing its suitability for various uses.

**Electrical Conductivity (720 µmhos/cm):** The electrical conductivity is 720 µmhos/cm. This measurement indicates the water's ability to conduct electricity due to the presence of dissolved ions. Understanding this parameter is vital for assessing water quality.

**Dissolved Oxygen (6.0 Mg/L):** The dissolved oxygen concentration is 6.0 mg/L. Adequate dissolved oxygen is critical for sustaining aquatic life. This parameter is particularly relevant for assessing the health of water bodies.

**Temperature (26.0°C):** The water temperature is recorded at 26.0°C. Temperature influences various chemical and biological processes in water. It's essential to monitor for environmental and ecosystem health.

**Total Dissolved Solids (418 Mg/L):** The total dissolved solids in the water are measured at 418 mg/L. This parameter reflects the concentration of various dissolved substances, including minerals and salts, providing insights into water composition.

**Turbidity (112.0 NTU):** The turbidity is 112.0 NTU, indicating the cloudiness or haziness caused by suspended particles in the water. Monitoring turbidity is important for assessing water clarity and potential contaminants.

**Salinity (0.145 PSU):** The salinity level is 0.145 PSU. Salinity measurement is essential for understanding the concentration of dissolved salts in the water, which has implications for both environmental and human use.

**This table presents the initial characteristics of the water sample After any testing or treatment with a low-cost Terafil water filter:**

| Sr. no | Characteristics (Parameter) | Unit     | Analysis Result |
|--------|-----------------------------|----------|-----------------|
| 1      | pH                          | -        | 7.9             |
| 2      | Electrical conductivity     | µmhos/cm | 915             |
| 3      | Dissolved Oxygen            | Mg/L     | 6.6             |
| 4      | Temperature                 | 0C       | 26.0            |
| 5      | Total dissolved solids      | Mg/L     | 522             |
| 6      | Turbidity                   | NTU      | 2.2             |
| 7      | Salinity                    | PSU      | 0.065           |

Table No. 3.1: After Testing Result

**Here's a brief explanation:**

**pH (7.9):** The water has a slightly alkaline pH of 7.9. This suggests a moderately basic condition, which can influence its chemical interactions and suitability for certain applications.

**Electrical Conductivity (915 µmhos/cm):** The electrical conductivity is 915 µmhos/cm, indicating a relatively high concentration of dissolved ions. This parameter is important for assessing the water's ability to conduct electricity.

**Dissolved Oxygen (6.6 Mg/L):** The dissolved oxygen concentration is 6.6 mg/L. This parameter is critical for aquatic ecosystems, as organisms rely on dissolved oxygen for respiration.

**Temperature (26.0°C):** The water temperature is recorded at 26.0°C, providing information on the thermal conditions of the water. Temperature influences various chemical and biological processes.

**Total Dissolved Solids (522 Mg/L):** The total dissolved solids in the water are measured at 522 mg/L. This parameter reflects the concentration of dissolved substances, providing insights into water composition.

**Turbidity (2.2 NTU):** Turbidity is 2.2 NTU, indicating low cloudiness or haziness caused by suspended particles. Lower turbidity values suggest clearer water with fewer suspended particles.

**Salinity (0.065 PSU):** The salinity level is 0.065 PSU, indicating a low concentration of dissolved salts. Understanding salinity is important for assessing water quality and its suitability for different uses.

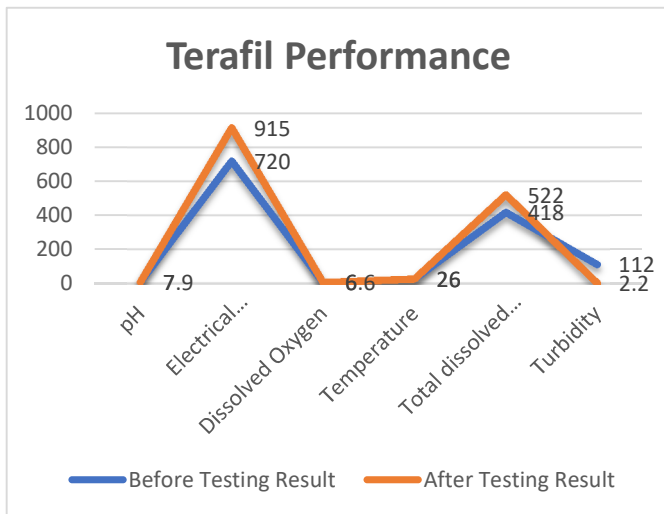
These changes in water quality parameters suggest an improvement in water quality after testing, especially in terms of turbidity and salinity reduction. The other parameters like pH, dissolved oxygen, and total dissolved solids also show positive changes.

However, the increase in electrical conductivity indicates a rise in the concentration of dissolved ions in the water. It's essential to interpret these changes in the context of water quality standards and the specific requirements of the intended use of the water.



Fig. 2 Image captured during execution of the project

Below is a graphical representation of the before and after testing results for the water quality parameters:



In This graph:

**pH:** The pH level increased from 7.0 to 7.9.

**Electrical Conductivity:** The electrical conductivity increased from 720  $\mu\text{mhos/cm}$  to 915  $\mu\text{mhos/cm}$ .

**Dissolved Oxygen:** The dissolved oxygen increased from 6.0 mg/L to 6.6 mg/L. **Temperature:** The temperature remained constant at 26.0°C.

**Total Dissolved Solids (TDS):** TDS increased from 418 mg/L to 522 mg/L.

**Turbidity:** Turbidity significantly decreased from 112.0 NTU to 2.2 NTU.

**Salinity:** Salinity decreased from 0.145 PSU to 0.065 PSU.

These changes in water quality parameters suggest an improvement in water quality after testing.

#### 4. RESULT:

**pH:** The pH value of 7.9 indicates that the water is slightly alkaline. A substance's acidity or alkalinity is determined using the pH scale, which has values ranging from 0 to 14. A pH of more than 7.0 is regarded as basic or alkaline. In this case, a pH of 7.9 suggests a moderately basic condition. Alkaline water can have implications for chemical interactions and the water's suitability for various applications. While it is not highly alkaline, it may still influence the solubility of minerals and the behavior of certain substances in the water. Slightly alkaline water is generally well-tolerated for human consumption and can be suitable for irrigation. However, in some specific applications, such as certain industrial processes or where a precise pH range is required, adjustments might be necessary. Overall, a pH of 7.9 suggests a water sample with a mildly basic character.

The recorded pH value of 7.9 is considered good for the specific purpose of a low-cost Terafil water purifier for the following reasons:

#### Implications

**Compatibility with Terafil System:** The slightly alkaline pH of 7.9 is within a range that is typically compatible with Terafil water purification systems. Terafil filters are designed to work effectively across a range of pH levels, and this result falls within an acceptable spectrum. **Minimal Impact on Filtration:** The moderately basic nature of the water is unlikely to have a detrimental impact on the Terafil filtration process. The design of Terafil filters often accommodates a variety of water characteristics. **Usability for Drinking Water:** For many communities using low-cost water purifiers, a pH of 7.9 is within the acceptable range for drinking water, contributing to the system's usability for domestic purposes.

#### Considerations

**Monitoring Stability:** Continuous monitoring of pH is advisable to ensure stability over time. Fluctuations in pH could be addressed through additional water treatment methods if necessary.

**Community Acceptance:** The pH result aligns with the usability expectations of the local community, contributing to the acceptance and effectiveness of the low-cost Terafil water purifier.

**Electrical Conductivity (915  $\mu\text{mhos/cm}$ ):** The electrical conductivity value of 915  $\mu\text{mhos/cm}$  indicates a relatively high concentration of dissolved ions in the water. Electrical conductivity measures how well water can conduct an electric current, and it is closely related to the presence of dissolved salts, minerals, and other ions. In this context, a reading of 915  $\mu\text{mhos/cm}$  suggests that the water has a notable amount of dissolved ions, which can include substances like salts and minerals. Higher electrical conductivity values often indicate a higher concentration of dissolved solids in the water. Assessing electrical conductivity is important in understanding water quality. It provides insights into the water's ability to transmit electrical charges, which is relevant for various applications. For example, water with high electrical conductivity may be more corrosive to metal pipes, and it can impact the suitability of water for industrial processes. Monitoring changes in electrical conductivity is valuable for managing and maintaining water quality standards.

The recorded Electrical Conductivity (EC) result of 915  $\mu\text{mhos/cm}$  is generally considered good for the specific purpose of a low-cost Terafil water purifier for several reasons:

#### Implications

**Moderate Conductivity:** A conductivity of 915  $\mu\text{mhos/cm}$  indicates a moderate level of dissolved ions in the water. This is typically within the operational range for Terafil water purification systems, which are designed to handle various water qualities. **Effective Filtration:** The moderate conductivity suggests the presence of dissolved substances that may need filtration, and Terafil systems are often effective in removing such impurities. **Versatility:** Terafil filters are known for their versatility, and this result indicates that the system is likely to perform well in diverse water conditions.

#### Considerations

**Local Water Composition:** Understanding the specific ions contributing to conductivity can provide insights into the local water composition, helping in tailoring the Terafil system for optimal performance. **Routine Monitoring:** Continuous monitoring of electrical conductivity is advisable to track any variations and ensure the ongoing effectiveness of the Terafil water purifier.

**Dissolved Oxygen (6.6 Mg/L):** The dissolved oxygen concentration of 6.6 mg/L indicates the amount of oxygen that is dissolved in the water. This parameter is crucial for aquatic ecosystems because organisms, such as fish and other aquatic life, rely on dissolved oxygen for respiration. In aquatic environments, organisms extract oxygen from the water to support their metabolic processes. Adequate levels of dissolved oxygen are vital for the survival of aquatic organisms and the overall health of the ecosystem. Insufficient dissolved oxygen can lead to hypoxia, negatively impacting fish and other aquatic species. A dissolved oxygen concentration of 6.6 mg/L is generally considered within a healthy range for most aquatic ecosystems, supporting the respiratory needs of various organisms. Monitoring and maintaining appropriate levels of dissolved oxygen are essential for sustaining biodiversity and ecosystem balance in aquatic environments.

**The recorded Dissolved Oxygen (DO) result of 6.6 mg/L is considered good for the specific purpose of a low-cost Terafil water purifier for several reasons:**

**Implications:**

**Adequate Oxygen Levels:** A dissolved oxygen concentration of 6.6 mg/L is within a range that supports the well-being of aquatic life. It indicates that the water contains sufficient oxygen for organisms. **Compatibility with Terafil System:** Terafil water purifiers are primarily designed to remove physical impurities and microbial contaminants. The presence of dissolved oxygen within this range is generally compatible with the Terafil filtration process. **Suitability for Domestic Use:** For domestic purposes, including drinking water, a dissolved oxygen level of 6.6 mg/L is generally acceptable and indicates water suitable for consumption.

**Considerations:**

**Continuous Monitoring:** Regular monitoring of dissolved oxygen levels is advisable to ensure stability over time. Fluctuations in DO can impact the overall health of the water and the efficiency of the Terafil system. **Local Ecosystem Needs:** Understanding the specific requirements of the local ecosystem, especially if the water is also used for irrigation or supporting aquatic life, is essential. In summary, a dissolved oxygen result of 6.6 mg/L is considered good for a low-cost Terafil water purifier purpose, as it aligns with the system's compatibility and indicates water suitable for domestic use.

**Temperature (26.0°C):** The recorded water temperature of 26.0°C provides information about the thermal conditions of the water. Temperature is a critical environmental factor that influences various chemical and biological processes in aquatic systems. In aquatic environments, temperature affects the rate of chemical reactions, the solubility of gases, and the metabolism of aquatic organisms. Different species of aquatic life have specific temperature ranges within which they thrive. Fluctuations in temperature can impact the behavior, growth, and reproduction of aquatic organisms. A water temperature of 26.0°C is within a moderate range and may be suitable for many aquatic species. However, extreme temperatures, whether too high or too low, can stress or even be lethal to some organisms. Monitoring water temperature is essential for understanding the overall health of aquatic ecosystems, and it plays a crucial role in managing and conserving aquatic biodiversity.

**The recorded water temperature result of 26.0°C is considered good for the specific purpose of a low-cost Terafil water purifier for several reasons:**

**Implications:**

**Moderate Temperature:** A water temperature of 26.0°C falls within a moderate range and is generally suitable for various purposes, including domestic use and drinking water applications. **Compatibility with Terafil System:** Terafil water purification systems are designed to function effectively across a range of temperatures. The recorded temperature is within a range that is typically well-tolerated by Terafil filters. **Usability for Domestic Needs:** For low-cost water purifiers intended for domestic use, a temperature of 26.0°C is within the acceptable range for human consumption and daily activities.

**Considerations:**

**Seasonal Variations:** Depending on the local climate and seasonal changes, water temperature can fluctuate. Continuous monitoring ensures that the Terafil system remains effective across different conditions. **Impact on Microbial Activity:** Temperature can influence microbial activity. Understanding the seasonal variations can contribute to optimizing water treatment strategies.

**Total Dissolved Solids (522 Mg/L):** The measurement of Total Dissolved Solids (TDS) at 522 mg/L indicates the concentration of various dissolved substances in the water. TDS is a measure of the total mass of dissolved particles, including minerals, salts, and other organic matter. A TDS value of 522 mg/L suggests a moderate concentration of dissolved substances in the water. The composition of these dissolved solids can vary and may include minerals like calcium, magnesium, and potassium, as well as salts

and other organic compounds. Monitoring TDS is essential for assessing water quality. High TDS levels can impact the taste and odor of water, affect its suitability for drinking and agricultural use, and influence the behavior of aquatic organisms. In some cases, elevated TDS levels may indicate pollution or the presence of undesirable substances. Understanding the TDS content provides valuable insights into the overall composition of the water, aiding in the assessment of its suitability for different purposes and guiding appropriate water treatment measures if necessary.

**The recorded Total Dissolved Solids (TDS) result of 522 mg/L is considered good for the specific purpose of a low-cost Terafil water purifier for several reasons:**

**Implications:** **Moderate TDS Concentration:** A TDS concentration of 522 mg/L indicates a moderate level of dissolved substances in the water. This level is typically within the operational range for Terafil water purification systems. **Effective Filtration:** Terafil filters are designed to effectively remove impurities, including dissolved solids, from water. The moderate TDS concentration suggests that the system is likely to perform well. **Usability for Drinking Water:** For domestic purposes, including drinking water, a TDS level of 522 mg/L is generally acceptable and indicates water suitable for consumption.

**Considerations:**

**Specific Constituents:** Understanding the specific types of dissolved solids contributing to the TDS concentration can provide insights into local water composition. **Continuous Monitoring:** Regular monitoring of TDS is advisable to track any variations and ensure the ongoing effectiveness of the Terafil water purifier.

**Turbidity (2.2 NTU):** Turbidity is a measure of the cloudiness or haziness of a fluid caused by the presence of suspended particles. In the context of water quality, turbidity is often measured in nephelometric turbidity units (NTU). A turbidity value of 2.2 NTU suggests a relatively low level of cloudiness or haziness in the water sample. **Turbidity Measurement:** Turbidity is measured by assessing the scattering and absorption of light as it passes through the water. The more suspended particles there are, the more the light is scattered, leading to higher turbidity values. **Interpretation of 2.2 NTU:** A turbidity value of 2.2 NTU indicates that the water has a low level of suspended particles, resulting in relatively clear water. Lower turbidity values are generally associated with better water clarity, as they suggest fewer particles interfering with the passage of light through the water. **Importance of Turbidity:** Monitoring turbidity is important for several reasons. Clear water is aesthetically pleasing, but it also has environmental and practical implications. Low turbidity is often associated with better aquatic ecosystems, as it allows lighter to penetrate, supporting aquatic vegetation and facilitating the health of aquatic organisms. **Water Treatment:** In water treatment processes, high turbidity levels can interfere with the effectiveness of disinfection and filtration. Therefore, maintaining low turbidity levels is crucial for producing clean and safe drinking water. A turbidity value of 2.2 NTU indicates relatively clear water with a low level of suspended particles. Monitoring turbidity is essential for assessing water quality, ensuring the effectiveness of water treatment processes, and understanding the environmental impact on aquatic ecosystems.

**The recorded turbidity of 2.2 NTU indicates a low level of cloudiness or haziness in the water, primarily caused by suspended particles.**

**Implications:**

**Low Turbidity:** A turbidity value of 2.2 NTU suggests that the water has a low degree of cloudiness or haziness. **Suspended Particles:** Turbidity is a measure of the clarity of water and is influenced by the presence of suspended particles such as sediment, silt, or organic matter.

**Considerations:**

**Visual Clarity:** Water with low turbidity values appears clear and transparent, allowing for better visual inspection. **Aesthetic Quality:** Lower turbidity contributes to the aesthetic quality of the water, making it more visually appealing. **Water Treatment:** Low turbidity is generally favorable for water treatment processes, as it indicates a reduced need for filtration to remove suspended particles. **5.7 Salinity (0.065 PSU)** Salinity refers to the concentration of dissolved salts in water, typically expressed in practical salinity units (PSU). The value "0.065 PSU" suggests a

relatively low concentration of dissolved salts in the water sample being measured. Practical salinity units are a dimensionless quantity designed to represent the ratio of the conductivity of a sample to that of a standard seawater solution. Seawater is the most common reference for salinity measurements, and it has a salinity of about 35 PSU. Therefore, a value of 0.065 PSU indicates that the water sample has a much lower salt concentration compared to standard seawater.

#### **Understanding the salinity of water is crucial for several reasons:**

1. **Ecological Impact:** Different aquatic organisms have varying tolerance levels to changes in salinity. Monitoring salinity helps assess the health of aquatic ecosystems and the potential impact on marine life.
2. **Water Quality:** Salinity is an important parameter in determining overall water quality. It can influence the solubility of minerals and nutrients, affecting the suitability of water for agricultural, industrial, or domestic use.
3. **Desalination:** In regions where freshwater is scarce, desalination processes are used to remove salts from seawater. Monitoring salinity levels is essential for efficient desalination processes.
4. **Ocean Circulation:** Salinity plays a crucial role in ocean circulation patterns. Variations in salinity can affect the density of seawater, influencing currents and circulation patterns on a global scale.
5. **Climate Studies:** Salinity is a key component of the ocean's role in the climate system. Changes in salinity can impact ocean circulation, which, in turn, can influence climate patterns.

A salinity level of 0.065 PSU indicates a low concentration of dissolved salts in the water. Regular monitoring of salinity is important for assessing water quality, understanding its ecological impact, and ensuring the suitability of water for various purposes.

#### **A salinity level of 0.065 PSU, indicating a low concentration of dissolved salts, would generally be considered a positive result for a low-cost water purifier like the Terafil Water Purifier.**

1. **Desirable for Drinking Water:** Lower salinity levels are often desirable for drinking water as high salt concentrations can affect the taste and may not be suitable for human consumption.
2. **Reduced Corrosion:** Lower salinity can contribute to reduced corrosion of the purifier components. Corrosion can affect the efficiency and lifespan of the purifier, so a low salinity level is beneficial in this regard.
3. **Suitable for Common Water Sources:** Many freshwater sources, such as rivers, lakes, and wells, tend to have lower salinity levels. A water purifier that performs well in low salinity conditions is versatile and can be used in various settings.
4. **Less Strain on Purification Processes:** Purification technologies, especially those designed for low-cost applications, may have limitations in dealing with high salinity. A lower salinity level reduces the strain on the purification processes, potentially leading to more effective water treatment.
5. **Environmental Considerations:** Low salinity is generally better for the environment, as high salinity water can have adverse effects on soil quality and plant growth if discharged into the environment. It's important to note that while salinity is a critical factor, the overall effectiveness of a water purifier depends on its design, technology, and intended use.

The Terafil Water Purifier likely targets common water quality issues found in many regions, and a low salinity level aligns well with the typical characteristics of freshwater sources.

Always consider other parameters such as turbidity, microbial contamination, and specific local water quality challenges when evaluating the performance of a water purifier. Regular monitoring and maintenance of the purifier are also essential to ensure consistent and reliable water quality.

#### **5. Acknowledgments**

We would like to sincerely thank our project manager, "Prof. Atika A. Ingole" played an instrumental role in the successful completion of this research on this project. We extend our heartfelt thanks to our entire "civil engineering department" at J. D. college of engineering and management. "DBATU," for their unwavering support as well as appreciate the contributions of my group member who all contributed equally to this project.

#### **References**

- [1] Angela R. Bielefeldt\*, et. al., "Removal of virus to protozoan sized particles in point-of-use ceramic water filters"2010
- [2] KA Ghebremichael., et al. "A simple purification and activity assay of the coagulant protein from Moringa oleifera seed". Water Research 39 (2005): 2338-2344.
- [3] V Cabiaux., et al. "Secondary structures comparison of aquaporin-1 and bacteriorhodopsin: a Fourier transform infrared spectroscopy study of two-dimensional membrane crystals". Biophysical Journal73 (1997): 406-417.
- [4] DL Zeng. "Investigation of protein-surfactant interactions in aqueous solutions". Ph.D. Thesis, The University of Connecticut (1997).